

Park Name

Project Sponsor Name

A COOPERATIVE PROJECT FOR OUTDOOR
RECREATION

assisted by the

LAND AND WATER CONSERVATION FUND

through

The Alabama Department of Economic and Community Affairs

and

The United States Department of the Interior, National Park Service
(Date)*



This property is protected by the Land and Water Conservation Fund Act which prohibits it from being converted to any use other than outdoor recreation without the expressed permission of the Director of the Alabama Department of Economic and Community Affairs and the Secretary of the U.S. Department of the Interior.

U.S. Department of the Interior regulations strictly prohibit unlawful discrimination in departmental Federally Assisted Programs on the basis of race, color, national origin, age or handicap. Any person who believes he or she has been discriminated against in any program, activity, or facility operated by a recipient of Federal assistance should write to: U.S. Department of the Interior, P.O. Box 37127, Washington, D.C. 20013-7127.

*Date is optional. You can use the date the grant was awarded, the date the project was completed and/or dedicated, or omit the date completely.

LWCF PROGRAM PERMANENT SIGN SPECIFICATIONS

DIMENSIONS (minimum)	24" X 36"	
SHEET THICKNESS	.063" ALUMINUM BLANK	
PREPARATION	DUPONT'S TWO-STEP CONVERSION COATING (or equal) 1st step etches the metal and removes the oil. 2nd step puts a sealing coat on the blank. The conversion coating is to be applied before the primer.	
PRIMER	XIM FLASH BOND PRIMER (or equal)	
FINISH COATING	MATTHEWS TWO-PART POLYURETHANE (or equal)	
SYMBOLS AND LETTERING	SCREEN PRINTED WITH NAZDAR SYNTHETIC ENAMEL (or equal)	
COLOR	Logo/Logo Circle	White/Green Pantone PMS 356CVC
	Logo Circle Background	White/Green
	Letters	White
	Overall Background	Brown Pantone PMS 1615C

FABRICATION

Fabrication of all parts shall be accomplished in a uniform and workmanlike manner. All panel fabrication, including cutting, punching, and drilling of holes, shall be completed prior to final surface preparation and application of primer or finish treatment. Metal panels shall be cut to size and shape and shall be free of buckles, warp, dents, burrs, and defects resulting from fabrication.

The panels shall be fabricated from standard widths of aluminum sheet. The blanks shall be cleaned, degreased, and chromated or otherwise properly prepared in accordance with DuPont's Two-Step process noted above.

The signs should be mounted on 4 x 4 treated wooden posts or appropriately sized metal supports. Be sure to instruct the sign fabricator on the location of the sign mounting holes.

*Any deviations from the above sign specifications and/or mounting and installation specifications must be approved in advance, in writing by ADECA.

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